



## 2014 Water Work Order Construction Project

Solicitation Number: B-14-067-DB

Job No.: 14-4005

### ADDENDUM #3

November 6, 2014

To Respondent of Record:

This addendum, applicable to work referenced above, is an amendment to the proposal and plans and specifications and as such will be a part of and included in the Contract Documents. Acknowledge receipt of this addendum by entering the Addendum number and issue date on the space provided in submitted copies of the proposal.

#### 1.0 Addendum Purpose

The purpose of this addendum is to issue revisions and clarifications for the 2014 Water Work Order Construction Project.

<b>MODIFICATIONS TO THE SPECIFICATIONS</b>
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1. Insert Bid Proposal

2 Insert Special Specification 4000 – Reconstruction of Potable Water Main by Pipe Bursting/Crushing Replacement Process

#### ACKNOWLEDGEMENT BY RESPONDENT

Each Respondent shall acknowledge receipt of this Addendum No. 3 by noting such and signing the Price Proposal.

This undersigned acknowledges receipt of this Addendum No. 3 and the proposal submitted herewith is in accordance with the information and stipulations set forth.

\_\_\_\_\_  
Date

\_\_\_\_\_  
Signature of Respondent

**END OF ADDENDUM**

The seal appearing on this document was authorized by

ROBERT R. VILLARREAL, II  
on 11/5 2014



A handwritten signature in black ink, appearing to read "Robert R. Villarreal, II".

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Robert R. Villarreal, II, P.E.  
San Antonio Water System

BID PROPOSAL

PROPOSAL OF \_\_\_\_\_, a corporation

a partnership consisting of

\_\_\_\_\_

an individual doing business as

\_\_\_\_\_

**THE SAN ANTONIO WATER SYSTEM:**

Pursuant to Instructions and Invitations to Bidders, the undersigned proposes to furnish all labor and materials as specified and perform the work required for the replacement of water distribution mains by open cut construction and required appurtenances for the San Antonio Water System (SAWS) in accordance with the plans and specifications for the 2014 Water Work Order Construction Project, Job No. 14-4005. The undersigned acknowledges and understands that some projects are unspecified at the time of bidding, all quantities are estimated, and it is the intent of this proposal and quantities herein to establish a unit price for various line items to be paid the Contractor by SAWS on an annual basis. No change in the unit price will be made, regardless of the actual quantity of the item of work performed. The work will be performed for the following prices to wit:

Item No.	Description (Unit Price to be written in Words)	Unit	Quantity	Unit Price (Figures)	Total Price (Figures)
103.1	Remove Concrete Curb  _____ Dollars and _____ Cents	LF	50	_____	_____
103.3	Remove Sidewalks and Driveways  _____ Dollars and _____ Cents	SF	200	_____	_____
103.4	Remove Miscellaneous Concrete  _____ Dollars and _____ Cents	SF	50	_____	_____
202.1	Prime Coat  _____ Dollars and _____ Cents	GAL	20	_____	_____
203.1	Tack Coat  _____ Dollars and _____ Cents	GAL	10	_____	_____
205.4	Hot Mix Asphaltic Pavement Type "D" (2" Pavement Thickness)  _____ Dollars and _____ Cents	SY	1000	_____	_____

205.4	Hot Mix Asphaltic Pavement Type "D" (3" Pavement Thickness)	BP-1 SY	1000	_____	_____
	_____ Dollars				
	and _____ Cents				
206.1	Asphalt Treated Base (12" Compacted Depth)	SY	300	_____	_____
	_____ Dollars				
	and _____ Cents				
208.1	Salvage, Haul, Stockpile Reclaimable Asphalt Pavement (2" Depth)	SY	1000	_____	_____
	_____ Dollars				
	and _____ Cents				
208.1	Salvage, Haul, Stockpile Reclaimable Asphalt Pavement (3" Depth)	SY	1000	_____	_____
	_____ Dollars				
	and _____ Cents				
247	Flexible Base – Type A, Grade 1 with 2% Cement (TxDOT Spec)	CY	25	_____	_____
	_____ Dollars				
	and _____ Cents				
306.1	Structural Excavation	CY	30	_____	_____
	_____ Dollars				
	and _____ Cents				
340	HMAC Pavement Type "C" (TxDOT Spec)	CY	25	_____	_____
	_____ Dollars				
	and _____ Cents				
500.1	Concrete Curb	LF	25	_____	_____
	_____ Dollars				
	and _____ Cents				
502.1	Concrete Sidewalks- Conventionally Formed	SY	15	_____	_____
	_____ Dollars				
	and _____ Cents				
503.1	Concrete Driveway	SY	20	_____	_____
	_____ Dollars				

	and _____	Cents				
503.2	Concrete Driveway- Commercial		BP-2 SY	20	_____	_____
	_____	Dollars				
	and _____	Cents				
503.4	Asphaltic Concrete Driveway		SY	20	_____	_____
	_____	Dollars				
	and _____	Cents				
503.5	Gravel Driveway		SY	20	_____	_____
	_____	Dollars				
	and _____	Cents				
504.1	Concrete Median		SY	10	_____	_____
	_____	Dollars				
	and _____	Cents				
504.2	Concrete Directional Island		SY	10	_____	_____
	_____	Dollars				
	and _____	Cents				
505.1	Concrete Riprap (5" Thick)		SY	10	_____	_____
	_____	Dollars				
	and _____	Cents				
506.1	Concrete Retaining Walls-Combination Type		CY	5	_____	_____
	_____	Dollars				
	and _____	Cents				
507.2	Temporary Chain Link Wire Fence		LF	25	_____	_____
	_____	Dollars				
	and _____	Cents				
507.4	Gates – Pedestrian		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
507.5	Gates- Vehicular		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
509.1	Metal Beam Guard Rail		LF	10	_____	_____

				<u>Dollars</u>		
				and <u>Cents</u>		
510	Timber Guard Posts	BP-3 EA	2			
				<u>Dollars</u>		
				and <u>Cents</u>		
511.4	Replacing with Portland Cement Concrete Pavement – 16"	SY	10			
				<u>Dollars</u>		
				and <u>Cents</u>		
513.1	Removing and Relocating Mailboxes	EA	1			
				<u>Dollars</u>		
				and <u>Cents</u>		
513.3	Removing and Relocating Mailboxes (Masonry)	EA	1			
				<u>Dollars</u>		
				and <u>Cents</u>		
515.1	Top Soil (3")	CY	50			
				<u>Dollars</u>		
				and <u>Cents</u>		
516.1	Bermuda Sodding	SY	15			
				<u>Dollars</u>		
				and <u>Cents</u>		
516.2	St. Augustine Sodding	SY	15			
				<u>Dollars</u>		
				and <u>Cents</u>		
518.1	Shrubs	EA	5			
				<u>Dollars</u>		
				and <u>Cents</u>		
518.2	Landscaping/Flower Beds	SY	15			
				<u>Dollars</u>		
				and <u>Cents</u>		
518.3	Tree (3" Trunk Diameter)	EA	1			
				<u>Dollars</u>		
				and <u>Cents</u>		
518.3	Tree (6" Trunk Diameter)	EA	1			







	and _____	Cents				
822	Short Yard Piping		BP-6 LF	100	_____	_____
	_____	Dollars				
	and _____	Cents				
822	Long Yard Piping		LF	100	_____	_____
	_____	Dollars				
	and _____	Cents				
823	Yard Piping – Direction Bore Method (All Sizes 3" Diameter and Smaller)		LF	20	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Reconnect 3/4" Short Service		EA	5	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Reconnect 3" Short Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Reconnect 6" Short Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Relay 3/4" Short Service		EA	5	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Relay 3/4" Long Service		EA	5	_____	_____
	_____	Dollars				
	and _____	Cents				
824	New 3/4" Short Service		EA	5	_____	_____
	_____	Dollars				
	and _____	Cents				
824	New 3/4" Long Service		EA	5	_____	_____
	_____	Dollars				

	and _____	<u>Cents</u>				
824	Relay 1" Short Service		EA	3	_____	_____
	_____	<u>Dollars</u>				
	and _____	<u>Cents</u>				
824	Relay 1" Long Service		EA	3	_____	_____
	_____	<u>Dollars</u>				
	and _____	<u>Cents</u>				
824	New 1" Short Service		EA	2	_____	_____
	_____	<u>Dollars</u>				
	and _____	<u>Cents</u>				
824	New 1" Long Service		EA	3	_____	_____
	_____	<u>Dollars</u>				
	and _____	<u>Cents</u>				
824	Relay 1 1/2" Short Service		EA	2	_____	_____
	_____	<u>Dollars</u>				
	and _____	<u>Cents</u>				
824	Relay 1 1/2" Long Service		EA	1	_____	_____
	_____	<u>Dollars</u>				
	and _____	<u>Cents</u>				
824	New 1 1/2" Short Service		EA	1	_____	_____
	_____	<u>Dollars</u>				
	and _____	<u>Cents</u>				
824	New 1 1/2" Long Service		EA	1	_____	_____
	_____	<u>Dollars</u>				
	and _____	<u>Cents</u>				
824	Relay 2" Short Service		EA	1	_____	_____
	_____	<u>Dollars</u>				
	and _____	<u>Cents</u>				
824	Relay 2" Long Service		EA	1	_____	_____
	_____	<u>Dollars</u>				
	and _____	<u>Cents</u>				
824	New 2" Short Service		EA	1	_____	_____
	_____	<u>Dollars</u>				

	and _____	Cents				
824	New 2" Long Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Relocate 3/4" Short Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Relocate 3/4" Long Service;		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Relocate 1" Short Service		BP-8 EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Relocate 1" Long Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Relocate 1 1/2" Short Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Relocate 1 1/2" Long Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Relocate 2" Short Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Relocate 2" Long Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	New 4" Short Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	New 4" Long Service		EA	1	_____	_____
	_____	Dollars				

	and _____	Cents				
824	Relay 4" Short Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Relay 4" Long Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Relocate 4" Long Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Relocate 4" Short Service		BP-9 EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	New 6" Short Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	New 6" Long Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Relay 6" Short Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Relay 6" Long Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Relocate 6" Long Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	Relocate 6" Short Service		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
824	New Unmetered 3/4" Short Service		EA	1	_____	_____





831	8" x 6" Tee Cut In	EA	1	_____	_____
				_____ Dollars	
	and _____			_____ Cents	
831	8" x 8" Tee Cut In	EA	1	_____	_____
				_____ Dollars	
	and _____			_____ Cents	
831	8" x 10" Tee Cut In	EA	1	_____	_____
				_____ Dollars	
	and _____			_____ Cents	
831	12" x 8" Tee Cut In	EA	1	_____	_____
				_____ Dollars	
	and _____			_____ Cents	
831	12" x 10" Tee Cut In	BP-12 EA	1	_____	_____
				_____ Dollars	
	and _____			_____ Cents	
831	12" x 12" Tee Cut In	EA	1	_____	_____
				_____ Dollars	
	and _____			_____ Cents	
831	16" x 8" Tee Cut In	EA	1	_____	_____
				_____ Dollars	
	and _____			_____ Cents	
831	16" x 12" Tee Cut In	EA	1	_____	_____
				_____ Dollars	
	and _____			_____ Cents	
831	16" x 16" Tee Cut In	EA	1	_____	_____
				_____ Dollars	
	and _____			_____ Cents	
831	20" x 8" Tee Cut In	EA	1	_____	_____
				_____ Dollars	
	and _____			_____ Cents	
831	20" x 12" Tee Cut In	EA	1	_____	_____
				_____ Dollars	
	and _____			_____ Cents	

831	20" x 16" Tee Cut In	EA	1	_____	_____
	_____ Dollars				
	and _____ Cents				
831	20" x 20" Tee Cut In	EA	1	_____	_____
	_____ Dollars				
	and _____ Cents				
831	24" x 8" Tee Cut In	EA	1	_____	_____
	_____ Dollars				
	and _____ Cents				
831	24" x 12" Tee Cut In	EA	1	_____	_____
	_____ Dollars				
	and _____ Cents				
831	24" x 16" Tee Cut In	BP-13 EA	1	_____	_____
	_____ Dollars				
	and _____ Cents				
831	24" x 20" Tee Cut In	EA	1	_____	_____
	_____ Dollars				
	and _____ Cents				
831	24" x 24" Tee Cut In;	EA	1	_____	_____
	_____ Dollars				
	and _____ Cents				
832	12" x 8" Tapping Sleeves and Valves	EA	1	_____	_____
	_____ Dollars				
	and _____ Cents				
832	16" x 8" Tapping Sleeves and Valves	EA	1	_____	_____
	_____ Dollars				
	and _____ Cents				
832	16" x 12" Tapping Sleeves and Valves	EA	1	_____	_____
	_____ Dollars				
	and _____ Cents				
832	20" x 8" Tapping Sleeves and Valves	EA	1	_____	_____



				<u>Dollars</u>		
				and <u>Cents</u>		
832	20" x 12" Tapping Sleeves and Valves	EA	1		<u>                    </u>	<u>                    </u>
				<u>Dollars</u>		
				and <u>Cents</u>		
832	20" x 16" Tapping Sleeves and Valves	EA	1		<u>                    </u>	<u>                    </u>
				<u>Dollars</u>		
				and <u>Cents</u>		
832	24" x 8" Tapping Sleeves and Valves	EA	1		<u>                    </u>	<u>                    </u>
				<u>Dollars</u>		
				and <u>Cents</u>		
832	24" x 12" Tapping Sleeves and Valves	BP-14 EA	1		<u>                    </u>	<u>                    </u>
				<u>Dollars</u>		
				and <u>Cents</u>		
832	24" x 16" Tapping Sleeves and Valves	EA	1		<u>                    </u>	<u>                    </u>
				<u>Dollars</u>		
				and <u>Cents</u>		
832	24" x 20" Tapping Sleeves and Valves	EA	1		<u>                    </u>	<u>                    </u>
				<u>Dollars</u>		
				and <u>Cents</u>		
832	24" x 30" Tapping Sleeves and Valves	EA	1		<u>                    </u>	<u>                    </u>
				<u>Dollars</u>		
				and <u>Cents</u>		
832	24" x 48" Tapping Sleeves and Valves	EA	1		<u>                    </u>	<u>                    </u>
				<u>Dollars</u>		
				and <u>Cents</u>		
833	Existing Meter and (New Meter) Box Relocation	EA	10		<u>                    </u>	<u>                    </u>
				<u>Dollars</u>		

	and _____	Cents				
833	Meter Box		EA	10	_____	_____
	_____	Dollars				
	and _____	Cents				
834	Fire Hydrant		EA	4	_____	_____
	_____	Dollars				
	and _____	Cents				
836	Pipe Fittings (All Sizes & Types)		TON	6	_____	_____
	_____	Dollars				
	and _____	Cents				
840	8" Water Tie-In		EA	5	_____	_____
	_____	Dollars				
	and _____	Cents				
840	12" Water Tie-In		BP-15 EA	4	_____	_____
	_____	Dollars				
	and _____	Cents				
840	16" Water Tie-Ins		EA	4	_____	_____
	_____	Dollars				
	and _____	Cents				
840	20" Water Tie-Ins		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
840	24" Water Tie-Ins		EA	1	_____	_____
	_____	Dollars				
	and _____	Cents				
841	Hydrostatic Testing		EA	5	_____	_____
	_____	Dollars				
	and _____	Cents				
844	2" Blow-off, Permanent		EA	2	_____	_____
	_____	Dollars				
	and _____	Cents				
844	2" Blow-off, Temporary		EA	2	_____	_____





	and _____	Cents				
1020	10-inch Main Break/Leak Repair, all types	EA	1	_____	_____	
	_____	Dollars				
	and _____	Cents				
1020	12-inch Main Break/Leak Repair, all types	EA	2	_____	_____	
	_____	Dollars				
	and _____	Cents				
1020	16-inch Main Break/Leak Repair, all types	EA	1	_____	_____	
	_____	Dollars				
	and _____	Cents				
1020	20-inch Main Break/Leak Repair, all types	EA	1	_____	_____	
	_____	Dollars				
	and _____	Cents				

BP-18

1020	24-inch Main Break/Leak Repair, all types	EA	1	_____	_____	
	_____	Dollars				
	and _____	Cents				
1040	4" Temporary Waterline (Restrained as Required)	LF	50	_____	_____	
	_____	Dollars				
	and _____	Cents				
1040	8" Temporary Waterline (Restrained as Required)	LF	50	_____	_____	
	_____	Dollars				
	and _____	Cents				
2026	Directional Drill 12" O.D. HDPE Pipe (DR 9)(200 PSI) (IPS)	LF	800	_____	_____	
	_____	Dollars				
	and _____	Cents				
3000	Removal, Transportation, and Disposal of A.C. Pipe (All Pipe Sizes)(Includes Asbestos Abatement Work Plan, if required)	LF	100	_____	_____	
	_____	Dollars				
	and _____	Cents				
4000	Pipe Bursting of an 8" Water Main (DR11 I.P.S)	LF	500	_____	_____	

\_\_\_\_\_ Dollars  
and \_\_\_\_\_ Cents

4000 Pipe Bursting of a 12" Water Main (DR11 I.P.S) LF 500 \_\_\_\_\_

\_\_\_\_\_ Dollars  
and \_\_\_\_\_ Cents

4438 Flowable Backfill (TxDOT Spec.) CY 100 \_\_\_\_\_

\_\_\_\_\_ Dollars  
and \_\_\_\_\_ Cents

9101.1 Grout and Abandon Existing 12" Water Main LF 1000 \_\_\_\_\_

\_\_\_\_\_ Dollars  
and \_\_\_\_\_ Cents

9101.2 Existing 12" Steel Water Main Removal LF 50 \_\_\_\_\_

\_\_\_\_\_ Dollars  
and \_\_\_\_\_ Cents

BP-19

**TOTAL BID AMOUNT** \$ \_\_\_\_\_

\_\_\_\_\_ **DOLLARS AND**  
\_\_\_\_\_ **CENTS**

\_\_\_\_\_  
BIDDER'S SIGNATURE & TITLE

\_\_\_\_\_  
FIRM'S NAME (TYPE OR PRINT)

\_\_\_\_\_  
FIRM'S ADDRESS

\_\_\_\_\_  
FIRM'S PHONE NO. /FAX NO.

\_\_\_\_\_  
FIRM'S EMAIL ADDRESS

The Contractor herein acknowledges receipt of the following:  
Addendum Nos. \_\_\_\_\_

OWNER RESERVES THE RIGHT TO ACCEPT THE OVERALL MOST RESPONSIBLE BID.

The bidder offers to construct the Project in accordance with the Contract Documents for the contract price, and to complete the Project within **365** calendar days after the start date or until funds are exhausted, whichever comes first, as set forth in the Authorization to Proceed. **The bidder understands and accepts the provisions of the contract Documents relating to liquidated damages of the project if not completed on time.**

BP-20

**ITEM NO. 4000**

**RECONSTRUCTION OF POTABLE WATER MAIN BY  
PIPE BURSTING/CRUSHING REPLACEMENT PROCESS**

- 1. DESCRIPTION:** This specification includes requirements to rehabilitate existing potable water mains by pipe bursting / crushing method. The pipe bursting / crushing process is defined as the reconstruction of existing potable water mains by simultaneous insertion (breaking and expanding the old pipe) of liner pipe with the within the bore of the existing pipe. Also covered in this specification is pipe, pipe joining, pipe fittings, connection of water services and water tie-ins, site restoration, erosion control requirements, and warranty requirements.

The pipe bursting/crushing process involves the rehabilitation of aged water mains by installing new pipe material within the enlarged bore created by the use of using a static, hydraulic, or pneumatic hammer "moling" device, suitably sized to break the existing main or by using a modified boring "knife" with a flared plug that crushes the existing water main. Forward progress of the "mole" or the "knife" may be aided by hydraulic equipment or other apparatus. Replacement pipe is either pulled or pushed into the bore. Water services are reconnected to the new pipe through small excavations from the surface. All excavations required for reconnecting services, entry pits, exit pits, among others, are to be kept to a minimum and all damage to surface and underground features, facilities, utilities and improvements are to be repaired at the contractors expense.

2. **MATERIALS:** a. High density polyethylene pipe (HDPE) related to pipe bursting or pipe crushing for a potable water main or related pipe line rehabilitation:
- i. Pipe shall be high-density polyethylene (HDPE) of the specified SDR ratings. HDPE resin shall be PE3408 resin characterized by ASTM D3350. The HDPE pipe shall be easily identifiable with a minimum of one stripe integrally extruded longitudinally in the exterior of the pipe wall or be of a solid color according to the color applicable to the service. HDPE pipe on will further be required to have a pressure rating of 200 psi (DR 11 IPS 200 psi).
  - ii. Pipe Manufacturer: Fittings for pressure systems shall be ductile iron with a minimum working pressure rating of 200 psi using HDPE MJ adapters to transition from the HDPE pipe to the fitting.

b. Service connection fittings for pressure systems shall be HDPE electrofusion type fittings with a minimum working pressure rating of 200 psi. Service saddles shall be self-tapping and sealing. Double-strapped ductile iron body service saddles may be used in lieu of electrofusion type. Except for self-tapping saddle tees, hole cutting is required for field installed side outlet fittings. Polyethylene pipe hole saws shall be used.

Existing service connections shall be located before initiating main replacement operations. Replacement service lines shall be ¾", 1", 1-1/2", or 2" Endopure ENDOT polyethylene tubing conforming to specifications in AWWA C800 and AWWA C901. Existing services shall be reconnected to the new line after testing and replacement are completed.

Surface materials to be removed for excavation purposes shall be replaced to the condition they were prior to excavation. Affected grassed area shall be sodded.

Saddle fusion outlets may be used for eight-inch and smaller outlets applied to twelve inch and larger mains. Larger outlets for larger main sizes shall be factory fabricated.

Socket fusion shall be used with ½ inch through four-inch pipe and fittings.

Electrofusion is a heat fusion process where a coupling or saddle fitting contains an integral heating source. After surface preparations, the fitting is installed on the pipe, and the heating source is energized. During heating, the fitting and pipe materials melt, expand, and fuse together. Heating and cooling cycles are automatically controlled.

Stainless steel stiffener inserts, ASTM 240, shall be used for all fittings and connections to HDPE pipe. Stiffeners shall be of SS 304, wedge-type design.

c. The pipe produced from this resin will have a minimum cell Classification of 345434C (inner wall will be light in color) under ASTM D3350. A higher



number cell classification limit which gives a desirable higher primary property, per ASTM D3350 may also be accepted by the Engineer at no extra cost to SAWS. The value for the Hydrostatic Design basis will not be less than 1,600 psi (11.03 MPa) per ASTM D2837. Pipe will have ultraviolet protection.

d. Pipe Color and Quality: HDPE Water Pipe to have blue strip along it's length to denote it is a water pipe and shall be free of visible cracks, holes, foreign material, foreign inclusions, blisters, or other deleterious or injurious faults or defects. Pipe and fittings shall be as uniform as commercially practical in color, opacity, density, and other physical properties.

e. Pipe Diameter: Polyethylene plastic pipe will meet the applicable requirements of ASTM F714 Polyethylene (PE) Plastic Pipe (SDRPR) Based on Outside Diameter, ASTM D1248, and ASTM D3550. Internal diameter of the pipe indicated on the plans will be the minimum allowable pipe size.

f. Pipe Joining: Solid wall pipe shall be produced with plain end construction for heat-joining (butt fusion) conforming to ASTM D2657.

The polyethylene pipe will be assembled and joined at the site using the thermal butt-fusion method to provide a leak proof and structurally sound joint. Threaded or solvent-cement joints and connections are not permitted. All equipment and procedures will be used in strict compliance with the manufacturer's recommendations. Fusing will be accomplished by personnel certified as fusion technicians by a manufacturer of polyethylene pipe and/or fusing equipment. The butt-fused joint will be true alignment and will have uniform roll back beads resulting from the use of proper temperature and pressure. The joint surfaces will be smooth. The fused joint will be watertight and will have tensile strength equal to that of the pipe.

All joints will be subject to acceptance by the Inspector prior to insertion. All defective joints will be cut out and replaced at no cost to SAWS. Any section of the pipe with a gash, blister, abrasion, nick, scar, or other deleterious fault greater in depth than 10% of the wall thickness, will not be used and must be removed from the site.

However, a defective area of the pipe may be cut out and the joint fused in accordance with the procedures stated above. In addition, if in the opinion of the Inspector that any section of pipe has other defects, including those hereinafter listed, that may indicate damaged, improperly manufactured, faulty, or substandard pipe, said pipe will be discarded and not used. Defects warranting pipe rejection include the following: concentrated ridges, discoloration, excessive spot roughness, and pitting; insufficient or variable wall thickness; pipe damage from bending, crushing, stretching or other stress; pipe damage that impacts the pipe strength, the intended use, the internal diameter of the pipe, internal roughness characteristics; or any other defect of manufacturing or handling.

Clamps and Gaskets: Clamps shall be stainless steel, including bolts and lugs as manufactured by JCM Industries Type 108, or other approved equal. Furnish full circle, universal clamp couplings with a minimum 3/16 inch thick neoprene, grid-type gasket. Select clamps to fit outside diameter of pipe.

Use minimum clamp length of 30 inches for replacement pipes O.D. of 10.75 inches (10inch nominal) or greater and 18 inches for replacement pipe O.D. less than 10.75 inches.

Terminal sections of pipe that are joined within the insertion pit will be connected with a full circle pipe repair clamp. The butt gap between pipe ends will not exceed ½ inch.

g. Pipe Marking: Each standard and non-standard length of pipe or fitting shall be clearly marked with pipe size, pipe class, production code, material designation and other relevant identifying information.

h. Pipe Inspections: The Engineer and Inspector reserves the right to inspect pipes or witness pipe manufacturing. Such inspection shall in no way relieve the manufacturer of the responsibilities to provide products that comply with the applicable standards and these Specifications. Should the Engineer wish to witness the manufacture of specific pipes, the manufacturer shall provide the Engineer with adequate advance notice of when and where the production of those specific pipes will take place. Approval of the San Antonio Water System Standard Specifications for Construction products or tests is not implied by the Engineer's decision not to inspect the manufacturing, testing, or finished pipes.

**3. CONSTRUCTION:** a. Pit Location: Location and number of insertion or launching pits will be chosen by the contractor at logical breaks in the construction phasing, or at locations to comply with access or maintenance requirements. Pits shall be placed and located to minimize the total number of pulls and maximize the length of pipe replaced per pull, within the constraints of maintaining service and access and other requirements. Pits shall be kept as dry as possible and shall be excavated to at least one foot below the pipe invert to minimize the potential for contamination during connection of the new main valves, fittings, and services.

b. Operations: The contractor shall provide equipment, planning, and job execution necessary to accomplish the work in an efficient manner and consistent with the objectives of these specifications, including preventing damage to existing infrastructure, maintaining pedestrian and vehicular access, and providing continual water service to customers. Pipe shall be assembled and fused on the ground in sections equivalent to the length of the anticipated pull. During installation, all bending and loading of the pipe shall be in conformance with manufacturer's recommendations and shall not damage pipe.

NOTE: The discharge of large quantities of water from a main must be planned to avoid flooding or causing dangerous road conditions.

c. Equipment: The Contractor shall utilize pipe bursting/crushing equipment with adequate pulling/pushing force to complete pulls in a timely manner. The contractor shall provide equipment on the pulling mechanism to verify the pulling/pushing force exerted on the pipe does not exceed the manufacturer's recommendation for allowable pulling force to prevent damage to the pipe. The pulling force may not exceed the following: 6 tons for 8.625 inch O.D.; 10 tons for 10.75 inch O.D.; 17 tons for 14 inch O.D.; 23

tons for 16 inch O.D.; 28 tons for 18 inch O.D. Allowable pulling force for all diameters shall be determined by the contractor depending on the pipe size, wall thickness, manufacturer, field conditions, pull distance, bearing capacity of soils, adjacent infrastructure, related equipment and cable strength, and related considerations. Equipment shall be configured with adequate knives or other appropriate devices to minimize interruptions in the installation process due to obstruction removal and other problems. Pipe shall be secured to the pulling/pushing device in accordance with standard practice. The diameter of the pulling/pushing head shall be equal or slightly greater than the pipe OD.

d. Minimize Noise Impact: Equipment used to perform the work will be located away from businesses or residents so as not to create a noise impact. Provide silencers or other approved devices to reduce machine noise, when it exceeds regulated limits.

e. Protection: The Contractor shall provide for the general safety of workers, pedestrians and traveling public throughout this project. Existing surface improvements and underground facilities and utilities shall also be protected. Damage caused by the Contractor shall be repaired at his own expense. Protection to be provided includes:

Protection of pipe: The Contractor will install all pulleys, rollers, bumpers, alignment control devices to protect the pipe from damage during installation. Lubrication may be used as recommended by the manufacturer. Under no circumstances will the pipes be stressed beyond their elastic limit. Protect the new pipe and components during all phases of work, including hauling, installation, entry into the launching pit, and prevention of scarring or gouging of the pipe or components.

f. Do not allow sand, debris, or runoff to enter potable water distribution system.

4. **TESTING:** All field testing of the potable water mains will follow SAWS standard specification No. 841.
5. **MEASUREMENT AND PAYMENT:** The inserted pipe will be measured and paid for per linear foot of pipe installed using pipe-bursting/pipe crushing method for the pipe diameter, type, quantity, and depth specified and will include all pipe installation materials, labor, tools ,equipment, all submittals, launching pits, receiving pits, shoring, bedding, backfill, and all necessary, corresponding, and related work specified herein. (Item No. 4000)

END OF SECTION